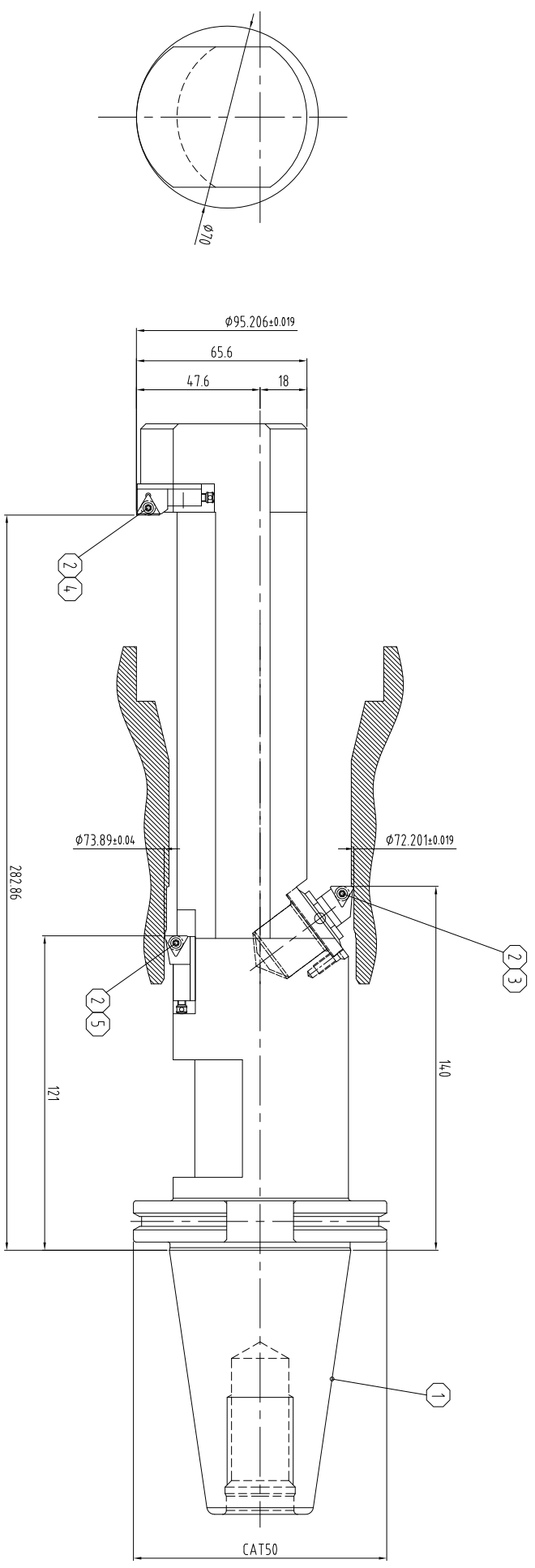


FOR APPROVAL

NO	DATE	REVISION	DRAWN
△			
△			
△			




LENGTH LIMIT (mm)	ALLOWANCE			
	LENGTH	ANGLE	STRAGGLINESS FLATNESS	PERPENDICULARITY
L ≤ 6	±0.1	±5°	0.05	0.4
6 < L ≤ 30	±0.2	±10°	0.1	0.4
30 < L ≤ 120	±0.3	±20°	0.2	0.4
120 < L ≤ 400	±0.5	±30°	0.4	0.6
400 < L	±0.8	±4°	0.6	0.8

NO	NAME	SPECIFICATION	QTY	MATERIAL	REMARK
5	CARTRIDGE	STFCR08CK-09	1		
4	CARTRIDGE	MSTBCR08CK-09(S)	1		
3	MICRO UNIT	M-BUCA	1	VALENITE	
2	INSERT	TCMT090204-P1 T25D	3	SECO	
1	BODY		1		

Date	2017.11.22	Designed	J.H.Choi	Checked	S.Y.Park	Approved	S.J.Choi
CUSTOMER:	AAM						
ITEM NO.:	TD-000404						
PART NAME:	-						
BALANCE CONDITION:	6.3G ±1		1,500 rpm				

TITLE: BACK BORING TOOL
 SPEC: D95.206-282.86L-CAT50



1 2 3 4 5 6 7 8